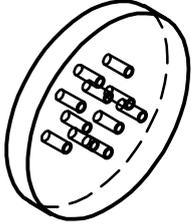


This filter is optionally.  
 Its to make sure everything that comes out of the extrusion is smooth and molten.  
 Use this as the output contains chunks of plastic.

There is a 6mm Hole in in the Nozzle (equals 28 mm<sup>2</sup>)  
 A 1.5 mm drilled filtering gap is 1.7mm<sup>2</sup>.

This means you need at least 16 holes to not slow down your output

Dept. <b>Extrusion</b>	Technical reference <b>website</b>	Created by <b>Precious Plastic</b>	Approved by <b>Dave Hakkens</b>	
		Document type <b>sizes in MM</b>	Document status <b>scale 1:1</b>	
		Title <b>Nozzle Filter</b>	DWG No. <b>V2.0</b>	
		Rev. <b>A4</b>	Date of issue <b>16-01-2016</b>	Sheet <b>6/12</b>